

Date: Friday, 5/30/2008 8:31:31 AM
 User: David Duval

Process Sheet

OK

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : SEAT SUPPORT ASSEMBLY
 Job Number : 05010
 Estimate Number : 13327
 P.O. Number :
 This Issue : 5/30/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D3784041
 First Issue : / / Type : R & D SM/MED FAB Drawing Number : PROTO
 Previous Run : Material :
 Written By : 08/05/30 Due Date : 6/6/2008 Qty: 2 Um: Each
 Checked & Approved By :
 Comment : Est Rev:A 08-05-19 new issue DD verified by:ec

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
2.0	D37701	Tube
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Tube batch: <u>B38883</u> <u>080530</u>		
3.0	AN513A	Bolt
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Bolt batch: <u>M107321</u> <u>080530</u>		
4.0	MS21042L5	Nut
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Nut batch: <u>M107464</u> <u>080530</u>		
5.0	NAS1149F0563P	Washer
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Washer batch: <u>M108099</u> <u>080530</u>		

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Drawing Name: SEAT SUPPORT ASSEMBLY

Job Number: 05010

Part Number: D3784041

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D3763041 End Fitting Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
End Fitting Assembly
batch: B39485

AD 080530

7.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

AD 080530

8.0 QC5 INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

AD 08.05.30

9.0 PACKAGING 1 PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock
Location: _____

AD 08.06.02

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

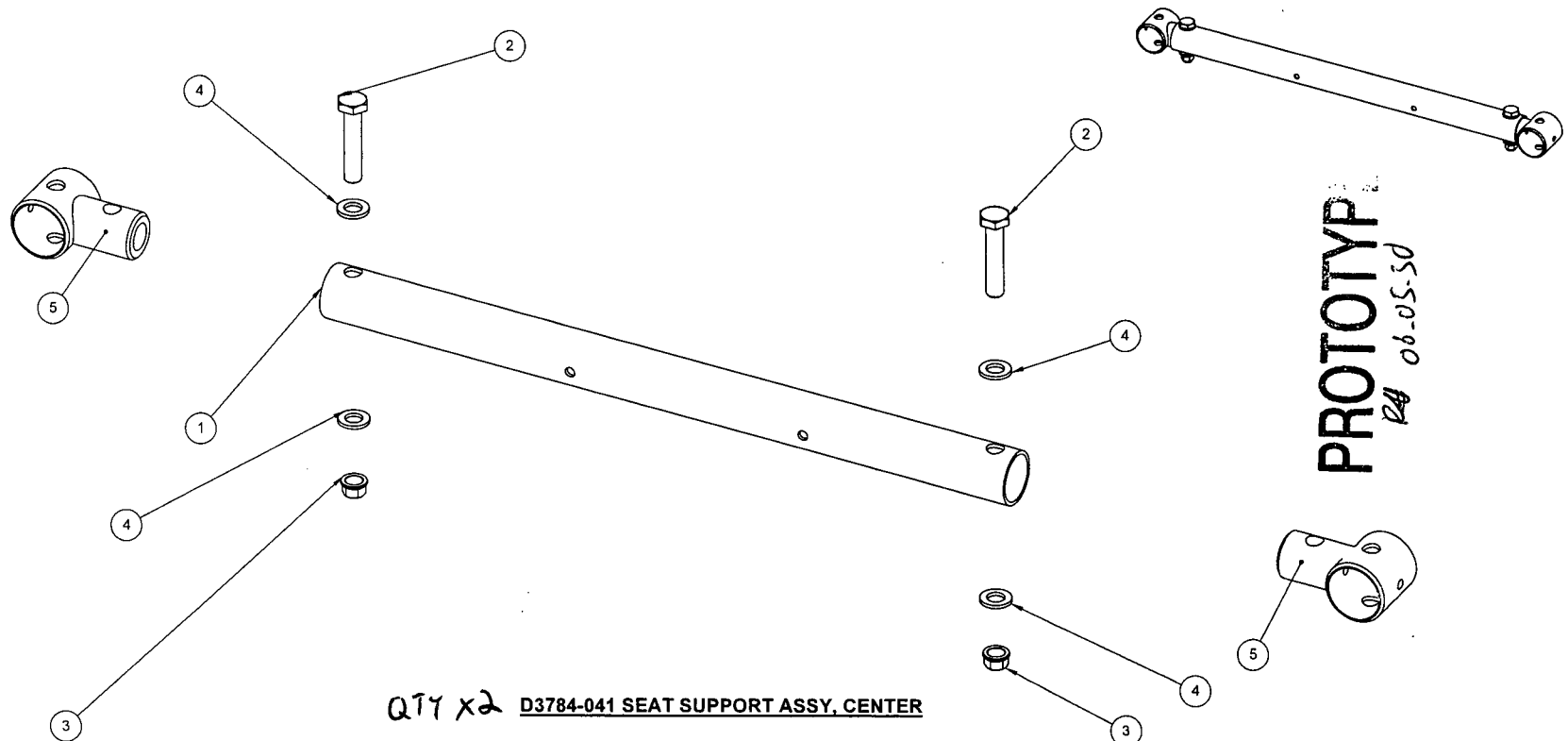
AD 08.06.02 *Reimage*

Job Completion



Charge to W/O #00196

W 08-06-11



QTY x2 **D3784-041 SEAT SUPPORT ASSY, CENTER**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	D3770-1	TUBE	1
2	AN5-13A	BOLT	2
3	MS21042L5	NUT	2
4	NAS1149F0563P	WASHER	4
5	D3763-041	END FITTING ASSY	2

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.39 lbs

A		NEW ISSUE	HS	08.05.15
REV.	DESCRIPTION		BY	DATE
DESIGN	HS		DART AEROSPACE LTD	
DRAWN	HS		HAWKESBURY, ONTARIO, CANADA	
CHECKED			DRAWING NO.	REV. A
MFG. APPR.			D3784	SHEET 1 OF 3
APPROVED			TITLE	SCALE
DE APPR.			SEAT SUPPORT ASSEMBLY	1:1
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